

MAR 05 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-711-021
Job Sheet 173003



Part No: D412-711-021

Job Qty: 1 ea

Part Name: Vertical Reference Door Modification LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No: Reference SO 2996

Due Date: 3/21/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV L IPP Rev:A 11.04.07 new issue DD verf:EC IPP Rev:B 14.04.25 ECN14-548 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/21/18	3/21/18	0.00	0.00	Start Up Stores/Pkg-2		DAS MAR 15 2018
120	Packaging	1 pcs	3/21/18	3/21/18	0.00	0.00	Packaging1-4		DAS MAR 15 2018
130	QC	1 pcs	3/21/18	3/21/18	0.00	0.00	QC4		DAS Smf
140	DC	1 pcs	3/21/18	3/21/18	0.00	0.00	DC		DAS Smf
150	Packaging	1 pcs	3/21/18	3/21/18	0.00	0.00	Packaging3-2		DAS Smf
160	QC21-FG	1 Ea	3/21/18	3/21/18	0.00	0.00	QC21		DAS MAR 20 2018

Part Op 140 - Photocopy bluefiles and create labels per PPP D412-711-021 CHG002

Descriptions: 150 - Identify and pack for shipping as per PPP D412-711-021 Location:

PPP rev:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-12A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN3-3A	Bolt	22 Ea (22 ea)	90-Start up Operation	
AN3-4A	Bolt	20 Ea (20 ea)	90-Start up Operation	
AN3-6A	Bolt	26 Ea (26 ea)	90-Start up Operation	
CR3242-4-2	Rivet	34 Ea (34 ea)	90-Start up Operation	
D3802-1-120	Window Seal - 120"	1 Ea (1 ea)	90-Start up Operation	
D412-711-101	Replacement Vertical Reference Window	1 Ea (1 ea)	90-Start up Operation	
D412-761-043	Modified Latch Mechanism, LH	1 Ea (1 ea)	90-Start up Operation	
D4165-1	Doubler	1 Ea (1 ea)	90-Start up Operation	
D4165-11	Door Cover Panel	1 Ea (1 ea)	90-Start up Operation	
D4165-3	Inner Door Panel	1 Ea (1 ea)	90-Start up Operation	
D4165-5	Aft Rib	1 Ea (1 ea)	90-Start up Operation	
D4165-7	Fwd Rib	1 Ea (1 ea)	90-Start up Operation	
D4165-9	Angle	1 Ea (1 ea)	90-Start up Operation	
D4207-1	Window Retainer	1 Ea (1 ea)	90-Start up Operation	
D4207-3	Instrument Window	1 Ea (1 ea)	90-Start up Operation	
D4269-1	Angle	1 Ea (1 ea)	90-Start up Operation	
D4269-3	Angle	1 Ea (1 ea)	90-Start up Operation	
D4269-5	Angle	1 Ea (1 ea)	90-Start up Operation	
D4269-7	Angle	1 Ea (1 ea)	90-Start up Operation	
D4324-011	Armrest Assembly	1 Ea (1 ea)	90-Start up Operation	
D4327-1	Angle	1 Ea (1 ea)	90-Start up Operation	
D4327-3	Angle	1 Ea (1 ea)	90-Start up Operation	
D4385-1	Placard	2 Ea (2 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	135 Ea (135 ea)	90-Start up Operation	
MS20426AD4-3	Rivet	140 Ea (140 ea)	90-Start up Operation	
MS20470AD3-3	Rivet, Universal Head	25 Ea (25 ea)	90-Start up Operation	
MS20470AD4-3	Rivet, Universal Head	90 Ea (90 ea)	90-Start up Operation	
MS21042L3	Nut	24 Ea (24 ea)	90-Start up Operation	
MS21059L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	
MS21069L08	Anchor Nut	8 Ea (8 ea)	90-Start up Operation	
MS21069L3	Anchor Nut	34 Ea (34 ea)	90-Start up Operation	
MS21071L08	Anchor Nut	1 Ea (1 ea)	90-Start up Operation	
MS21071L3	Anchor Nut	3 pcs (3 ea)	90-Start up Operation	
NAS1149F0332P	Washer	92 Ea (92 ea)	90-Start up Operation	



Container No: S051588



Part: D412-711-021

Job No: 173003

Serial No/Batch: S051588

Revision:

Inspector:

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-12A	1	48	0
	AN3-3A	22	265	0
	AN3-4A	20	310	0
	AN3-6A	26	187	0
	CR3242-4-2	34	160	0
	D3802-1-120	1	1	0
	D412-711-101	1	0	0
	D412-761-043	1	2	0
	D4165-1	1	1	0
	D4165-11	1	2	0
	D4165-3	1	2	0
	D4165-5	1	1	0
	D4165-7	1	1	0
	D4165-9	1	1	0
	D4207-1	1	2	0
	D4207-3	1	1	0
	D4269-1	1	2	0
	D4269-3	1	0	0
	D4269-5	1	1	0
	D4269-7	1	0	0
	D4324-011	1	0	0
	D4327-1	1	1	0
	D4327-3	1	2	0
	D4385-1	2	8	0
	MS20426AD3-3	135	6,137	0
	MS20426AD4-3	140	3,142	0
	MS20470AD3-3	25	5,770	0
	MS20470AD4-3	90	628	0
	MS21042L3	24	3,419	0
	MS21059L3	4	199	0
	MS21069L08	8	378	0
	MS21069L3	34	125	0
	MS21071L08	1	144	0
	MS21071L3	3	28	0
	NAS1149F0332P	92	3,515	0
Part Specifications				
Specifications could not be found.				

Plex 2/26/18 8:09 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001578	S050633	AN3-12A	Bolt	f153854	ST349	1
001578	S050631	AN3-3A	Bolt	s015688	ST350	22
001578	S050628	AN3-4A	Bolt	s019388	ST350	20
001578	S050626	AN3-6A	Bolt	s000530	ST350	26
001578	FM137597-3	CR3242-4-2	Rivet		ST318	28
001578	S050435	D3802-1-120	Window Seal - 120"	S045371	ST639	1
001578	F161419	D4165-1	Doubler		ST236	1
001578	S050428	D4165-11	Door Cover Panel	s031544	ST235	1
001578	S050433	D4165-3	Inner Door Panel	s030182	ST235	1
001578	S031542	D4165-5	Aft Rib	S031541	ST236	1
001578	F161417	D4165-7	Fwd Rib		ST236	1
001578	S030177	D4165-9	Angle	S030176	ST237	1
001578	S050431	D4207-1	Window Retainer	s031540	ST237	1
001578	S030640-1	D4207-3	Instrument Window	S030640	ST123	1
001578	F165232	D4269-1	Angle	S029894	ST084	1
001578	S051567	D4269-3	Angle	S051168	ST084	1
001578	F161889	D4269-5	Angle		ST237	1
001578	S051568	D4269-7	Angle	S051364	ST237	1
001578	S050616	D4324-011	Armrest Assembly	S048870	ST459	1
001578	S051569	D4327-1	Angle	S046792	ST237	1
001578	S050432	D4327-3	Angle	S016048	ST237	1
001578	S050426	D4385-1	Placard	S044956	ST088	2
001578	S050423	MS20426AD3-3	Rivet	s018535	GA007	135
001578	S050341	MS20426AD4-3	Rivet	fm137597-7	ST312	140
001578	S050323	MS20470AD3-3	Rivet, Universal Head	f16941	ST310	25
001578	S050319	MS20470AD4-3	Rivet, Universal Head	fm135536-1	ST310	90
001578	S050312	MS21042L3	Nut	s038764	ST303	24
001578	S050309	MS21059L3	Nut Plate	s025740	ST301	4
001578	S050306	MS21069L08	Anchor Nut	f123522-40	ST299	8
001578	S050302	MS21069L3	Anchor Nut	s016903	ST299	34
001578	S050291	MS21071L08	Anchor Nut	f102587-40	ST321	1
001578	S050247	MS21071L3	Anchor Nut	fm137680.0	ST299	3
001578	S050242	NAS1149F0332P	Washer	s020603	ST262	92

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D412-761-043 1x F166166-2
D412-711-101 1x S051977

Plex 3/15/18 8:33 AM dart.quirion.sonia